

according to Regulation (EC) No 1907/2006

Chrome plating solution

Revision date: 19.09.2023

Product code: DG-003

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Chrome plating solution

UFI:

R820-A0QR-H00J-1PYS

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Chrome plating of metals

Uses advised against

Other uses than those specified in section 1.2 of this safety data sheet are not recommended.

1.3. Details of the supplier of the safety data sheet

Company name:	Thomas Henning e.K.
Street:	Buschurweg 4
Place:	D-76870 Kandel
Telephone:	+49 7275 94 78 199
E-mail:	info@drgalva.com
Internet:	drgalva.net
1.4. Emergency telephone number:	Emergency Action: In the event of a medical enquiry involving this product, please contact your doctor or local hospital accident and emergency department or the NHS enquiry service.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Eye Dam. 1; H318 Skin Sens. 1; H317

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

Dichromium tris(sulphate) Succinic acid

Signal word:

Danger

Pictograms:



Hazard statements

H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.

Precautionary statements

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P261	Avoid breathing dust/vapours/spray.
P280	Wear protective gloves and eye/face protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.



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P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P310	Immediately call a POISON CENTER/doctor.	
P501	Do not discard content with household waste and forward for disposal according to regional/national guidelines.	

2.3. Other hazards

The components in this formulation do not meet the criteria for classification as PBT or vPvB. This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name				
	EC No	Index No	REACH No		
	Classification (Regulation (EC) N	o 1272/2008)			
12125-02-9	ammonium chloride			5 - < 10 %	
	235-186-4	017-014-00-8	01-2119487950-27		
	Acute Tox. 4, Eye Irrit. 2; H302 H	319			
10101-53-8	Dichromium tris(sulphate)			5 - < 10 %	
	233-253-2				
	Acute Tox. 4, Acute Tox. 4, Skin	rrit. 2, Eye Irrit. 2, Skin Sens	. 1; H332 H302 H315 H319 H317		
110-15-6	Succinic acid	5 - < 10 %			
	203-740-4				
	Eye Dam. 1; H318				
-	hydrochloric acid	0.1 - < 0.5 %			
	231-595-7	017-002-01-X	01-2119484862-27		
	Met. Corr. 1, Skin Corr. 1B, Eye I	Dam. 1, STOT SE 3; H290 H	314 H318 H335		

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc.	Limits, M-factors and ATE	
12125-02-9	235-186-4	ammonium chloride	5 - < 10 %
	oral: ATE = 50	0 mg/kg	
10101-53-8	233-253-2	Dichromium tris(sulphate)	5 - < 10 %
	inhalation: ATE mg/kg	= 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); oral: ATE = 500	
-	231-595-7	hydrochloric acid	0.1 - < 0.5 %
	,	- H314: >= 25 - 100 Skin Irrit. 2; H315: >= 10 - < 25 Eye Irrit. 2; H319: >= 10 - < 3; H335: >= 10 - 100	

Further Information

The percentages of the ingredients not listed here are all below the level of consideration.

SECTION 4: First aid measures

4.1. Description of first aid measures



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General information

In case of troubles or persistent symptoms, consult an doctor/physician.

After inhalation

Provide fresh air. In case of respiratory tract irritation, consult a physician. In case of irregular breathing or respiratory arrest, perform artificial respiration. No mouth-to-mouth or mouth-to-nose resuscitation. Use Ambu bag or ventilator.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Call a doctor. Change contaminated clothing. Wash contaminated clothing before reuse.

After contact with eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately. Protect uninjured eye.

After ingestion

Rinse mouth, spit liquid again. Do NOT induce vomiting. Drink water for reasons of precaution. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Reddening and Irritation. Allergic reactions

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings. Carbon dioxide (CO2). Extinguishing powder. Atomized water. Foam.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

Upon exposure to fire, harmful gases may be emitted. Hydrogen chloride (HCI). Chromium oxide. Sulfur oxides.

5.3. Advice for firefighters

Co-ordinate fire-fighting measures to the fire surroundings. Wear a self-contained breathing apparatus and chemical protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Wear suitable protective clothing.

Avoid contact with skin, eyes and clothes. Wear personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

6.3. Methods and material for containment and cleaning up

For containment

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Wear personal protection equipment. Treat the recovered material as prescribed in the section on waste disposal.

For cleaning up

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7



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Personal protection equipment: see section 8 Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Personal precautions: refer to section 8 Provide adequate ventilation, especially in confined areas.

Advice on general occupational hygiene

Avoid contact with skin, eyes and clothes. Remove contaminated, saturated clothing immediately. Protect skin by using skin protective cream. After work, wash hands and face. When using do not eat or drink.

Further information on handling

Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Store only in original container. Keep container tightly closed in a cool, well-ventilated place. Protect from heat/overheating. Store separately from oxidizing agents.

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.

7.3. Specific end use(s)

Chrome plating of metals

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m³	fib/cm³	Category	Origin
12125-02-9	Ammonium chloride, fume	-	10		TWA (8 h)	
		-	20		STEL (15 min)	
7647-01-0	Hydrogen chloride	5	8		TWA (8 h)	
		10	15		STEL (15 min)	

Additional advice on limit values

Currently there are no further exposure limits available.

8.2. Exposure controls

Appropriate engineering controls

Do not breathe gas/fumes/vapour/spray. Provide protection equipment (eye wash bottles, etc.).

Individual protection measures, such as personal protective equipment

Eye/face protection

Tightly sealed safety glasses.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits.

The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances.

Suitable material:: NBR (Nitrile rubber).



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Thickness of glove material: >0,11 mm penetration time (maximum wearing period): >480 min.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Protective clothing: Chemical resistant safety shoes

The design of personal protective equipment must be selected specifically for the job, depending on the concentration and quantity of hazardous substances. The chemical resistance of the protective agents should be clarified with their suppliers.

Respiratory protection

Wear breathing apparatus if exposed to vapours/dusts/aerosols. Protective respiration apparatus not using surrounding air (breathing apparatus) (DIN EN 133).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

1. Information on basic physical and chei	mical properties	
Physical state:	liquid	
Colour:	black	
Odour:	characteristic	
Melting point/freezing point:		no data available
Boiling point or initial boiling point and		100 °C
boiling range:		
Flammability:		no data available
Lower explosion limits:		no data available
Upper explosion limits:		no data available
Flash point:		not applicable
Auto-ignition temperature:		no data available
Decomposition temperature:		no data available
pH-Value (at 20 °C):		5
Viscosity / kinematic:		no data available
Water solubility:		no data available
Solubility in other solvents		
no data available		
Dissolution rate:		no data available
Partition coefficient n-octanol/water:		no data available
Dispersion stability:		no data available
Vapour pressure:		no data available
Vapour pressure:		no data available
Density:		1,1-1,2 g/cm ³
Relative density:		no data available
Bulk density:		no data available
Relative vapour density:		no data available
Particle characteristics:		no data available
0.2. Other information		
Information with regard to physical haz	ard classes	
Explosive properties		
not Explosive.		
Self-ignition temperature		
Solid:		no data available
Oxidizing properties		
no data available		

Other safety characteristics

9.



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Viscosity / dynamic:

no data available

Further Information

no data available

SECTION 10: Stability and reactivity

10.1. Reactivity

none known

10.2. Chemical stability

The product is stable under normal environmental conditions (room temperature).

10.3. Possibility of hazardous reactions

No dangerous reactivity under regular conditions.

10.4. Conditions to avoid

Protect against contaminations.

10.5. Incompatible materials

Oxidising substances

10.6. Hazardous decomposition products

Upon exposure to fire, harmful gases may be emitted. Hydrogen chloride (HCI). Sulfur oxides. Chromium oxide.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) 3064 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) 155,8 mg/l; ATE (inhalation

dust/mist) 21,25 mg/l

CAS No	Chemical name					
	Exposure route	Dose		Species	Source	Method
12125-02-9	ammonium chloride					
	oral	ATE mg/kg	500			
10101-53-8	Dichromium tris(sulphate)					
10101-33-8						
10101-33-8	oral	ATE mg/kg	500			
		ATE	500 11 mg/l			

Irritation and corrosivity

Causes serious eye damage.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Sensitising effects

May cause an allergic skin reaction. (Dichromium tris(sulphate))

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.



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STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name						
	Aquatic toxicity	Dose		[h] [d]	Species	Source	Method
12125-02-9	ammonium chloride						
	Acute fish toxicity	LC50	209 mg/l	96 h	Cyprinus carpio	IUCLID	
	Acute crustacea toxicity	EC50 mg/l	> 100	48 h	Daphnia magna		

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential

No data available.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
12125-02-9	ammonium chloride	-4,37

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Disposal according to official regulations.

Consult the local waste disposal expert about waste disposal. According to EAKV, allocation of waste identity numbers/waste descriptions must be carried out in a specific way for every industry and process.

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)



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14.1. UN number or ID number:	No dangerous good in sense of this transport regulation.	
14.2. UN proper shipping name:	No dangerous good in sense of this transport regulation.	
14.3. Transport hazard class(es):	No dangerous good in sense of this transport regulation.	
14.4. Packing group:	No dangerous good in sense of this transport regulation.	
Inland waterways transport (ADN)		
14.1. UN number or ID number:	No dangerous good in sense of this transport regulation.	
14.2. UN proper shipping name:	No dangerous good in sense of this transport regulation.	
14.3. Transport hazard class(es):	No dangerous good in sense of this transport regulation.	
14.4. Packing group:	No dangerous good in sense of this transport regulation.	
Marine transport (IMDG)		
14.1. UN number or ID number:	No dangerous good in sense of this transport regulation.	
14.2. UN proper shipping name:	No dangerous good in sense of this transport regulation.	
14.3. Transport hazard class(es):	No dangerous good in sense of this transport regulation.	
14.4. Packing group:	No dangerous good in sense of this transport regulation.	
Air transport (ICAO-TI/IATA-DGR)		
14.1. UN number or ID number:	No dangerous good in sense of this transport regulation.	
14.2. UN proper shipping name:	No dangerous good in sense of this transport regulation.	
14.3. Transport hazard class(es):	No dangerous good in sense of this transport regulation.	
14.4. Packing group:	No dangerous good in sense of this transport regulation.	
14.5. Environmental hazards		
ENVIRONMENTALLY HAZARDOUS:	No	
14.6. Special precautions for user		
No special precautions known.		
14.7. Maritime transport in bulk according	to IMO instruments	
not applicable		
SECTION 15: Regulatory information		
15.1 Safety health and environmental reg	ulations/legislation specific for the substance or mixture	
EU regulatory information		
Restrictions on use (REACH, annex XVII)	Γ.	
Entry 3, Entry 65, Entry 75		
Information according to 2012/18/EU (SEVESO III):	Not subject to 2012/18/EU (SEVESO III)	
Additional information		

Additional information

Regulation (EC) No. 1907/2006 (REACH)

Regulation (EC) No. 648/2004 [Detergents regulation]: not applicable

Regulation (EC) No. 1005/2009 on substances that lead to the depletion of the ozone layer: not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants: not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council concerning the export and import of dangerous chemicals: This mix contains no chemicals that are subject to the export notification procedures (annex 1).

This mixture contains the following substances of very high concern (SVHC) which are included in the Candidate List according to Article 59 of REACH: none

This mixture contains the following substances of very high concern (SVHC) which are subject to authorisation according to Annex XIV of REACH: none

National regulatory information

Water hazard class (D):

1 - slightly hazardous to water

Additional information

Observe in addition any national regulations!



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15.2. Chemical safety assessment

For the following substances of this mixture a chemical safety assessment has been carried out: ammonium chloride hydrochloric acid

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,3,4,5,6,8,9,10,11,12,15,16.

Version 1,00 - 17.03.2021 - first creation

Version 1,01 - 19.09.2023 - Change and revision of the SDS because of new information / recipe



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Abbreviations and acronyms ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) BImSchV (Fed.Imm.Prot.Act): Directive on the Implementation of the Federal Immission Protection Act CAS: Chemical Abstracts Service DIN: Norm of the Deutsche Institut für Normung (German Institute for Standardization) EC: Effective Concentration EG: European Community (Europäische Gemeinschaft) EN: European Norm IATA: International Air Transport Association IBC Code: International Code for the Construction and Equipment of ships carrying Dangerous Chemicals in Bulk ICAO: International Civil Aviation Organization IMDG: International Maritime Code for Dangerous Goods ISO: Norm of the International Standards Organization CLP: Classification, Labeling, Packaging IUCLID: International Uniform ChemicaL Information Database I C: Lethal concentration LD: Lethal dose log Kow: Octanol/water partition coefficient MARPOL: Maritime Pollution Convention = Convention for the Prevention of Maritime Pollution from Ships OECD: Organisation for Economic Co-operation and Development PBT: Persistent, bio-cumulative, toxic RID: Regulation Concerning the International Transport of Dangerous Goods by Rail TRGS: Technische Regeln für Gefahrstoffe UN: United Nations VOC: Volatile Organic Compounds vPvB: very persistent and very bio-cumulative VwVwS: Administrative Regulation for Water Pollutants WGK: German Water Hazard Class GHS: Globally Harmonized System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances DNEL: Derived No Effect Level PNEC: Predicted No Effect Concentration TLV: Threshold Limiting Value STOT: Specific Target Organ Toxicity Met. Corr: Substance or mixture corrosive to metals Acute Tox: Acute toxicity Skin Corr: Skin corrosion Skin Irrit: Skin irritation Eye Dam: Eye damage Eve Irrit: Eve irritation Skin Sens: Skin sensitisation STOT SE: Specific target organ toxicity - single exposure

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Eye Dam. 1; H318	Calculation method
Skin Sens. 1; H317	Calculation method

Relevant H and EUH statements (number and full text)

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.



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H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.

Further Information

The information given in this safety data sheet is to describe the product's safety regulations. It is not for guaranteeing certain characteristics and is based on today's knowledge. The safety data sheet was generated upon information of pre-suppliers by:

asseso AG, Ottostraße 1, 63741, Aschaffenburg, Germany Phone: +49 (0)6021 - 1 50 86-0, Fax: +49 (0)6021 - 1 50 86-77, E-Mail: eu-sds@asseso.eu, www.asseso.eu

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)