

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Aluminium activator

Revision date: 28.09.2023

Product code: DG-002

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Aluminium activator

UFI: E110-8026-700M-SWTV

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Zinc plating of aluminium and its alloys for subsequent further plating

Uses advised against

Other uses than those specified in section 1.2 of this safety data sheet are not recommended.

1.3. Details of the supplier of the safety data sheet

Company name: Thomas Henning e.K.
Street: Buschurweg 4
Place: D-76870 Kandel
Telephone: +49 7275 94 78 199
E-mail: info@drgalva.com
Internet: drgalva.net

1.4. Emergency telephone number:

Emergency Action: In the event of a medical enquiry involving this product, please contact your doctor or local hospital accident and emergency department or the NHS enquiry service.

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

Met. Corr. 1; H290
Skin Corr. 1A; H314
Eye Dam. 1; H318
Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

2.2. Label elements**Regulation (EC) No 1272/2008****Hazard components for labelling**

caustic soda, sodium hydroxide

Signal word: Danger

Pictograms:**Hazard statements**

H290 May be corrosive to metals.
H314 Causes severe skin burns and eye damage.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P260 Do not breathe dust/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

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P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P501	Do not discard content with household waste and forward for disposal according to regional/national guidelines.

2.3. Other hazards

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
1310-73-2	caustic soda, sodium hydroxide			10 - < 15 %
	215-185-5	011-002-00-6	01-2119457892-27	
	Met. Corr. 1, Skin Corr. 1A; H290 H314			
1314-13-2	zinc oxide			1 - < 2 %
	215-222-5	030-013-00-7	01-2119463881-32	
	Aquatic Acute 1, Aquatic Chronic 1; H400 H410			
7758-99-8	copper sulphate pentahydrate			0.1 - < 0.5 %
	231-847-6	029-023-00-4	01-2119520566-40	
	Acute Tox. 4, Skin Irrit. 2, Eye Dam. 1, Aquatic Acute 1, Aquatic Chronic 1; H302 H315 H318 H400 H410			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
1310-73-2	215-185-5	caustic soda, sodium hydroxide	10 - < 15 %
	Skin Corr. 1A; H314: >= 5 - 100 Skin Corr. 1B; H314: >= 2 - < 5 Skin Irrit. 2; H315: >= 0,5 - < 2 Eye Irrit. 2; H319: >= 0,5 - < 2		
1314-13-2	215-222-5	zinc oxide	1 - < 2 %
	oral: LD50 = > 5000 mg/kg		
7758-99-8	231-847-6	copper sulphate pentahydrate	0.1 - < 0.5 %
	oral: ATE 481 mg/kg Aquatic Acute 1; H400: M=10 Aquatic Chronic 1; H410: M=1		

Further Information

The percentages of the ingredients not listed here are all below the level of consideration.

SECTION 4: First aid measures

4.1. Description of first aid measures

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General information

In case of troubles or persistent symptoms, consult an doctor/physician.

After inhalation

Provide fresh air. In case of respiratory tract irritation, consult a physician.

In case of irregular breathing or respiratory arrest, perform artificial respiration. No mouth-to-mouth or mouth-to-nose resuscitation. Use Ambu bag or ventilator.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Call a doctor. Change contaminated clothing. Wash contaminated clothing before reuse.

After contact with eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately. Protect uninjured eye.

After ingestion

Rinse mouth, spit liquid again. Do NOT induce vomiting. Let water be drunken in little sips (dilution effect). Call a physician immediately. If swallowed danger of perforation of the esophagus and the stomach (strong corrosive effects).

4.2. Most important symptoms and effects, both acute and delayed

irritation. burnes. gastro-intestinal ailment. Spasms. vomiting. Dyspnoea. Nausea. Stomach perforation. Circulatory collapse. Pulmonary oedema

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings.
Carbon dioxide (CO₂). Extinguishing powder. Atomized water. Foam.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

Upon exposure to fire, harmful gases may be emitted.

5.3. Advice for firefighters

Co-ordinate fire-fighting measures to the fire surroundings. Wear a self-contained breathing apparatus and chemical protective clothing.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Avoid breathing dust/fume/gas/mist/vapours/spray. Provide adequate ventilation. Wear suitable protective clothing. Avoid contact with skin, eyes and clothes. Wear personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up**For containment**

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Wear personal protection equipment. Treat the recovered material as prescribed in the section on waste disposal.

For cleaning up

Clean contaminated articles and floor according to the environmental legislation.

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6.4. Reference to other sections

Safe handling: see section 7
 Personal protection equipment: see section 8
 Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Personal precautions: refer to section 8 Persons with a history of skin sensitisation problems should not be employed in any process in which this product is used.
 Provide adequate ventilation, especially in confined areas.
 Do not empty into drains; dispose of this material and its container in a safe way.

Advice on general occupational hygiene

Avoid contact with skin, eyes and clothes. Remove contaminated, saturated clothing immediately. Protect skin by using skin protective cream. After work, wash hands and face. When using do not eat or drink.

Further information on handling

Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Store only in original container. Keep container tightly closed in a cool, well-ventilated place.
 Protect from heat/overheating.
 Store separately from oxidizing agents.

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.

7.3. Specific end use(s)

Zinc plating of aluminium and its alloys for subsequent further plating

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
1310-73-2	Sodium hydroxide	-	2		STEL (15 min)	
1314-13-2	Zinc oxide, fume (Respirable Fraction)	-	2		TWA (8 h)	
		-	10		STEL (15 min)	

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
1314-13-2	zinc oxide			
Consumer DNEL, long-term		oral		0,83 mg/kg bw/day
Consumer DNEL, long-term		dermal		83,3 mg/kg bw/day
Worker DNEL, long-term		dermal		83,3 mg/kg bw/day
Consumer DNEL, long-term		inhalation		2,5 mg/m ³
Worker DNEL, long-term		inhalation		5 mg/m ³

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PNEC values

CAS No	Substance	
Environmental compartment		Value
1314-13-2	zinc oxide	
Freshwater		0,021 mg/l
Marine water		0,006 mg/l
Freshwater sediment		117,8 mg/kg
Marine sediment		56,5 mg/kg
Micro-organisms in sewage treatment plants (STP)		0,052 mg/l
Soil		35,6 mg/kg

8.2. Exposure controls

Appropriate engineering controls

Do not breathe gas/fumes/vapour/spray. Provide protection equipment (eye wash bottles, etc.).

Individual protection measures, such as personal protective equipment

Eye/face protection

Tightly sealed safety glasses.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits.

The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances.

Suitable material:: NBR (Nitrile rubber).

Thickness of glove material: >0,35 mm

penetration time (maximum wearing period): >480 min.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Protective clothing: Chemical resistant safety shoes

The design of personal protective equipment must be selected specifically for the job, depending on the concentration and quantity of hazardous substances. The chemical resistance of the protective agents should be clarified with their suppliers.

Respiratory protection

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

Protective respiration apparatus not using surrounding air (breathing apparatus) (DIN EN 133).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	liquid	
Colour:	dark blue	
Odour:	characteristic	
Melting point/freezing point:		no data available
Boiling point or initial boiling point and boiling range:		100 °C
Flammability:		no data available
Lower explosion limits:		no data available
Upper explosion limits:		no data available
Flash point:		not applicable

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Auto-ignition temperature:	no data available
Decomposition temperature:	no data available
pH-Value (at 20 °C):	14
Viscosity / kinematic:	no data available
Water solubility:	no data available
Solubility in other solvents	
no data available	
Dissolution rate:	no data available
Partition coefficient n-octanol/water:	no data available
Dispersion stability:	no data available
Vapour pressure:	no data available
Vapour pressure:	no data available
Density:	1,1-1,2 g/cm ³
Relative density:	no data available
Bulk density:	no data available
Relative vapour density:	no data available
Particle characteristics:	no data available

9.2. Other information

Information with regard to physical hazard classes

Explosive properties
not Explosive.

Self-ignition temperature
Solid:

no data available

Oxidizing properties
no data available

Other safety characteristics

Viscosity / dynamic:

no data available

Further Information

no data available

SECTION 10: Stability and reactivity

10.1. Reactivity

Substances or mixtures corrosive to metals.

10.2. Chemical stability

The product is stable under normal environmental conditions (room temperature).

10.3. Possibility of hazardous reactions

No dangerous reactivity under regular conditions.

10.4. Conditions to avoid

Protect against contaminations.

10.5. Incompatible materials

Oxidising substances

10.6. Hazardous decomposition products

In case of fire hazardous decomposition products may be formed.

Carbon dioxide (CO₂). Carbon monoxide. Nitrogen oxides (NO_x). Metal oxide smoke, toxic

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

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ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name					
	Exposure route	Dose	Species	Source	Method	
1314-13-2	zinc oxide					
	oral	LD50 > 5000 mg/kg	Rat			
7758-99-8	copper sulphate pentahydrate					
	oral	ATE 481 mg/kg				

Irritation and corrosivity

Causes severe skin burns and eye damage.
Causes serious eye damage.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.
If swallowed danger of perforation of the esophagus and the stomach (strong corrosive effects).

11.2. Information on other hazards
Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

SECTION 12: Ecological information
12.1. Toxicity

Harmful to aquatic life with long lasting effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
1310-73-2	caustic soda, sodium hydroxide					
	Acute fish toxicity	LC50 45,4 mg/l	96 h	Onchorhynchus mykiss		
1314-13-2	zinc oxide					
	Acute fish toxicity	LC50 1,31 mg/l	96 h	Oncorhynchus mykiss (Rainbow trout)		
	Acute algae toxicity	ErC50 0,21 mg/l	72 h	Pseudokirchneriella subcapitata		
	Acute crustacea toxicity	EC50 2,2 mg/l	48 h	Daphnia magna		
	Algae toxicity	NOEC 0,04 mg/l		Pseudokirchneriella subcapitata		

12.2. Persistence and degradability

No data available.

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12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Disposal according to official regulations.

Consult the local waste disposal expert about waste disposal. According to EAKV, allocation of waste identity numbers/waste descriptions must be carried out in a specific way for every industry and process.

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

<u>14.1. UN number or ID number:</u>	UN 1719
<u>14.2. UN proper shipping name:</u>	CAUSTIC ALKALI LIQUID, N.O.S. (sodium hydroxide; caustic soda)
<u>14.3. Transport hazard class(es):</u>	8
<u>14.4. Packing group:</u>	II
Hazard label:	8



Classification code:	C5
Special Provisions:	274
Limited quantity:	1 L
Excepted quantity:	E2
Transport category:	2
Hazard No:	80
Tunnel restriction code:	E

Inland waterways transport (ADN)

<u>14.1. UN number or ID number:</u>	UN 1719
<u>14.2. UN proper shipping name:</u>	CAUSTIC ALKALI LIQUID, N.O.S. (sodium hydroxide; caustic soda)
<u>14.3. Transport hazard class(es):</u>	8
<u>14.4. Packing group:</u>	II
Hazard label:	8



Classification code:	C5
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Special Provisions: 274
 Limited quantity: 1 L
 Excepted quantity: E2

Marine transport (IMDG)

14.1. UN number or ID number: UN 1719
14.2. UN proper shipping name: CAUSTIC ALKALI LIQUID, N.O.S. (sodium hydroxide; caustic soda)
14.3. Transport hazard class(es): 8
14.4. Packing group: II
 Hazard label: 8



Special Provisions: 274
 Limited quantity: 1 L
 Excepted quantity: E2
 EmS: F-A, S-B
 Segregation group: acids

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 1719
14.2. UN proper shipping name: CAUSTIC ALKALI LIQUID, N.O.S. (sodium hydroxide; caustic soda)
14.3. Transport hazard class(es): 8
14.4. Packing group: II
 Hazard label: 8



Special Provisions: A3 A803
 Limited quantity Passenger: 0.5 L
 Passenger LQ: Y840
 Excepted quantity: E2
 IATA-packing instructions - Passenger: 851
 IATA-max. quantity - Passenger: 1 L
 IATA-packing instructions - Cargo: 855
 IATA-max. quantity - Cargo: 30 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No special precautions known.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):
 Entry 75

Information according to 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

Additional information

Regulation (EC) No. 1907/2006 (REACH)

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Regulation (EC) No. 648/2004 [Detergents regulation]: not applicable
 Regulation (EC) No. 1005/2009 on substances that lead to the depletion of the ozone layer: not applicable
 Regulation (EC) No 850/2004 on persistent organic pollutants: not applicable
 Regulation (EC) No 649/2012 of the European Parliament and of the Council concerning the export and import of dangerous chemicals: This mix contains no chemicals that are subject to the export notification procedures (annex 1).
 This mixture contains the following substances of very high concern (SVHC) which are included in the Candidate List according to Article 59 of REACH: none
 This mixture contains the following substances of very high concern (SVHC) which are subject to authorisation according to Annex XIV of REACH: none

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).
 Water hazard class (D): 2 - obviously hazardous to water

Additional information

Observe in addition any national regulations!

15.2. Chemical safety assessment

For the following substances of this mixture a chemical safety assessment has been carried out:
 caustic soda, sodium hydroxide
 zinc oxide
 copper sulphate pentahydrate

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,3,4,6,7,8,9,10,11,12,15,16.
 Version 1,00 - 16.03.2021 - first creation
 Version 1,01 - 28.09.2023 - first creation

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Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

BImSchV (Fed.Imm.Prot.Act): Directive on the Implementation of the Federal Immission Protection Act

CAS: Chemical Abstracts Service

DIN: Norm of the Deutsche Institut für Normung (German Institute for Standardization)

EC: Effective Concentration

EG: European Community (Europäische Gemeinschaft)

EN: European Norm

IATA: International Air Transport Association

IBC Code: International Code for the Construction and Equipment of ships carrying Dangerous Chemicals in Bulk

ICAO: International Civil Aviation Organization

IMDG: International Maritime Code for Dangerous Goods

ISO: Norm of the International Standards Organization

CLP: Classification, Labeling, Packaging

IUCLID: International Uniform Chemical Information Database

LC: Lethal concentration

LD: Lethal dose

log Kow: Octanol/water partition coefficient

MARPOL: Maritime Pollution Convention = Convention for the Prevention of Maritime Pollution from Ships

OECD: Organisation for Economic Co-operation and Development

PBT: Persistent, bio-cumulative, toxic

RID: Regulation Concerning the International Transport of Dangerous Goods by Rail

TRGS: Technische Regeln für Gefahrstoffe

UN: United Nations

VOC: Volatile Organic Compounds

vPvB: very persistent and very bio-cumulative

VwVwS: Administrative Regulation for Water Pollutants

WGK: German Water Hazard Class

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

DNEL: Derived No Effect Level

PNEC: Predicted No Effect Concentration

TLV: Threshold Limiting Value

STOT: Specific Target Organ Toxicity

Met. Corr: Substance or mixture corrosive to metals

Acute Tox: Acute toxicity

Skin Corr: Skin corrosion

Skin Irrit: Skin irritation

Eye Dam: Eye damage

Aquatic Acute: Acute aquatic hazard

Aquatic Chronic: Chronic aquatic hazard

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Met. Corr. 1; H290	On basis of test data
Skin Corr. 1A; H314	Calculation method
Eye Dam. 1; H318	Calculation method
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.

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H315	Causes skin irritation.
H318	Causes serious eye damage.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Further Information

The information given in this safety data sheet is to describe the product's safety regulations. It is not for guaranteeing certain characteristics and is based on today's knowledge. The safety data sheet was generated upon information of pre-suppliers by:

assesso AG, Ottostraße 1, 63741, Aschaffenburg, Germany

Phone: +49 (0)6021 - 1 50 86-0, Fax: +49 (0)6021 - 1 50 86-77, E-Mail: eu-sds@assesso.eu, www.assesso.eu

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)